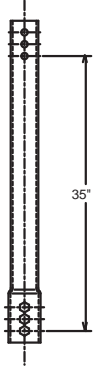
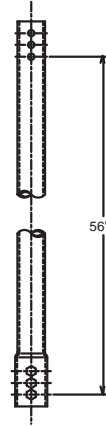


-NOTES-

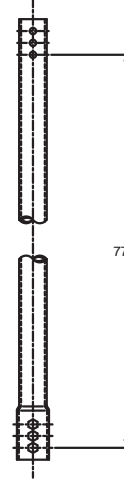
1. FINISH: HOT DIP GALVANIZE PER ASTM A123-(LATEST REVISION)
2. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
3. MAXIMUM INSTALLATION TORQUE RATING FOR HS/PIF ANCHORS IS 11,000 FT-LBS.
4. ALL WELDING MUST BE DONE IN COMPLIANCE WITH AWS CODE D1.1, WITH WELDERS BEING QUALIFIED UNDER SECTION 5, PART C.
5. MAXIMUM ALLOWABLE TOLERANCE ON HELIX SPACING: $\pm 1/4"$.
6. EXTENSIONS MUST BE PROVIDED WITH A HOT FORGE EXPANDED INTEGRAL COUPLING CONNECTION ON ONE END.
7. COUPLING BOLTS (3 REQUIRED) PER SPEC SAE J429 GRADE 5.



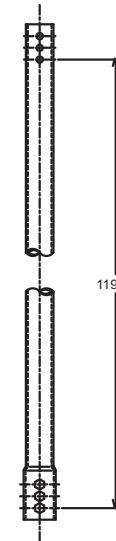
CAT. NO.
C107-0573



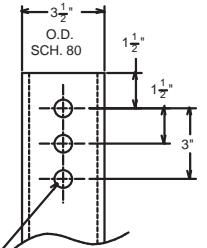
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C107-0574



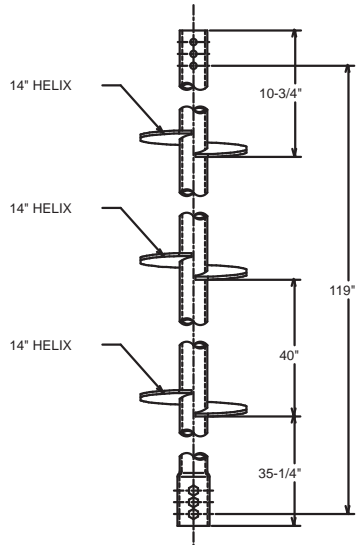
CAT. NO.
C107-0575



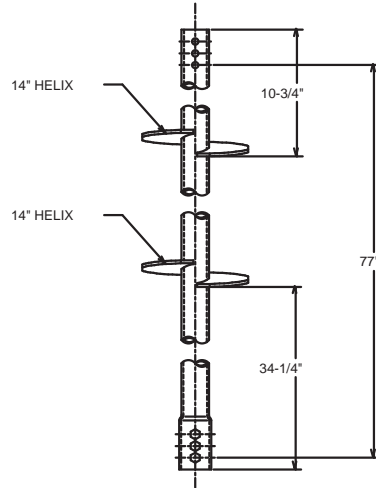
CAT. NO.
C107-0576



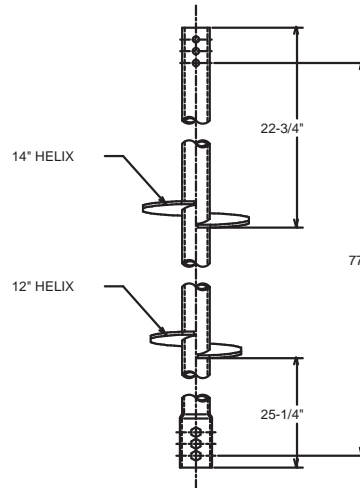
HOLES TO ACCEPT
3/4" DIA BOLTS



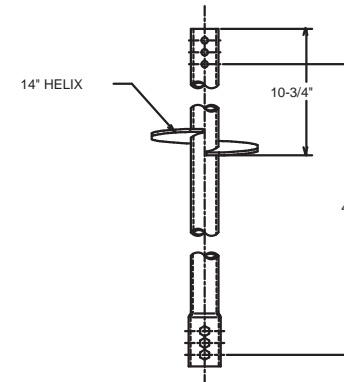
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C107-0580



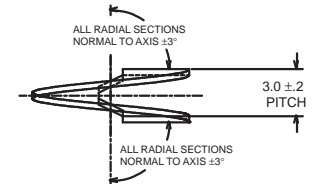
CAT. NO.
C107-0579



CAT. NO.
C107-0578



CAT. NO.
C107-0577



HELIX MUST BE FORMED BY MATCHING METAL DIE
(SIDE VIEW OF TRUE HELICAL FORM)

INCLUDED HARDWARE	
PART NO.	DESCRIPTION
P001-0867	MACH BOLT, 3/4" X 5-3/4" GR-5
450315	HEX NUT, 3/4"
058331	LOCKWASHER, 3/4"

CHANCE TOLERANCE CHART		HUBBELL POWER SYSTEMS	
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		HS/PIF EXTENSIONS	
SIZE	DWG NO.	CAT / PRINT/ASSY NO.	REV
D	SA107-10045	SEE HEADINGS	B
DATE	DRW BY	QUALITY	DATE
3/3/94			
		SHEET 01 OF 01	