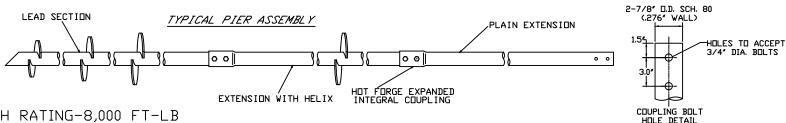
## RS2875, 276 MULTI-HELIX LEADS



TORQUE STRENGTH RATING-8,000 FT-LB ULTIMATE CAPACITY\*(TENSION/COMPRESSION)-72KIP \*BASED ON A TORQUE FACTOR (Kt)=9 SINGLE HELIX ULTIMATE STRENGTH-60 KIP ULTIMATE TENSION AND COMPRESSION STRENGTH 90 KIP

LEAD SECTIONS							
CAT. N.D.	"A"	"B"	"C"	"D"	"E"	"F"	
C2788001	76. 25	10"					
C2788002	56. 25	10"					
C2788003	56, 25	10"	12"			26, 25	
C2788004	76. 25	8″	10"	12"		22. 25	
C2788005	76. 25	10"	12"	14"		10, 25	
C2788006	118. 25	8*	10"	12"	14"	28. 75	
C2788007	56. 25	8*	10"			32, 25	

HELICAL EXTENSIONS							
CAT. NLT.	"A"	"B"	"G"				
C2788314	36"	14"	25″				

## LENGTH LENGTH COUPLING BOLTS AND NUTS PILOT SINGLE HELIX SINGLE HELIX LEAD SECTION TWIN HELIX EXTENSIONS LEAD SECTION LEAD SECTION



HELIX MUST BE FORMED BY MATCHING METAL DIE

## -N/77F.S-

- HOT DIP GALVANIZED PER ASTM 153-(LATEST REVISION)
- LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL,
- NOMINAL SPACING BETWEEN HELIX PLATES IS THREE TIMES THE DIAMETER OF THE LOWER HELIX.
- HELIX MATERIAL LOW CARBON STEEL MEETING THE GENERAL REQUIREMENTS OF AISI.
- OR ASTM A656, OR A1018; 3/8" THICK MINIMUM YEILD STRENGTH = 80 KSI.
  PIPE SHAFT MATERIAL 2.5" NOMINAL, SCHEDULE 80 WALL THICKNESS PER
  ASTM A500 GRADE B/C, MINIMUM YIELD STRENGTH OF PIPE SHAFT IS 50 KSI.
  MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
- ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1. 1.
- 8. FOR PLAIN EXTENSIONS REFER TO DRAWING SA2785500.

